

SPLIT A

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22252
<b>Description:</b> Pin Assembly		<b>Part Number:</b>	D3332-043
<b>Dwg:</b> D3332 Rev. A      PAGE 1, 3, 4		<b>Qty:</b>	10
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	05.01.17	10
2	MC	Machine D3332-7 as per Folio FA493 and Dwg D3332 Material: AISI 1018-1025 Ø0.500" Round Bar (M1018-R0.500) <b>Identify for D3332-7</b> Batch: M16210	mf	05.02.10	10
3	QC2	Inspect parts as they come off the CNC machine <b>Identify as D3332-7</b>	mf	05.02.10	10
4	QC8	Second check	BE	05.02.02	10
5	MFA	Fabricate D3332-9 as per Dwg D3332 Material: AISI 1018-1025 Ø0.313" Round Bar (M1018-R0.313) <b>Identify as D3332-9</b> Batch: M16634	CPL	05-02-02	10
6	MFA	Assemble and Weld using D3332-041T1 as per Dwg D3332 <b>Pick:</b> Qty    Part Number    Description    Batch 1      D3332-1          Handle          22268 A/R    N/A              Steel Rod        M93826 <b>Identify as D3332-043</b>	CPL	05-02-15	1
7	QC5	Inspect work to Step 6	mf	05.02.15	
8	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 <del>Cover D3332-7</del> and cover thread only for D3332-9 prior to painting	mf	05.02.16	1
9	QC3	Inspect Powder Coat	u	05.02.18	1
10	ST	Identify and Stock	u	05.02.18	1
11	AC	Cost / part: £ 8.37	Sur	05.02.21	1
12	DC	Close W/O £ 8.37 Inspect Level 21	JA	05.02.23	1

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	





